



REF 00084-E



01000

## Marble Stone Evolution

### INSTRUCTIONS FOR USE

- Product:** Marble Stone Evolution
- Manufacturer:** Pressing Dental S.r.l. Via Edoardo Collamarini 5/d 47891 Dogana (Repubblica di San Marino)
- Contents:** Compound based on plaster powder
- Batch:** Check on the package
- Storing:** Check on the package  
Store the product in its original package, do not expose it to direct sunrays, keep the package well closed and in a dry place.
- Use intended for:** Special plaster for the duplication of models to be used to carry out extended pressure injections with the "TSM Acetal Dental" resin

### Specific instructions for use:

Mix 100 gr. of Marble Stone Evolution powder with 20 ml. of **distilled water**.

Mix manually for 60 seconds – or mechanically for 30 seconds – using a low speed. We recommend the maximum precision in mixing the indicated ratio of distilled water/plaster.  
Gently pour the product in the silicone replica, using a vibrator for impression models. Try to avoid the formation of bubbles.

Once this stage is over, wait for the plaster to harden (about 15/20 min.), then take the model out of the silicone and wait for 1 hour before proceeding to the successive stages of processing.

- a) application of the photopolymerising lacquer Gyflux,
- b) wax modelling,
- c) placement in the flask etc.).

NOTE: To obtain the mould and counter mould in the flask only use a non-resinous hard plaster – class III or IV.

It is advisable to proceed to the pressure-injection phase within 6 hours from duplication.

### How to remove residues after the stage of processing:

- Residues can be removed as they are usually removed in the laboratory stages in which conventional plasters are used.

### Warnings:

We recommend the use of a protection mask in order to avoid inhaling the product's powders.

### ATTENTION

**This processing sheet refers to the batch no. 01000, in case of different batches always ask for the instructions for use to be confirmed.**

Cod. I.U. Marble Stone Evolution Rev. 0/0 del 01/10/2006 (GB)

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